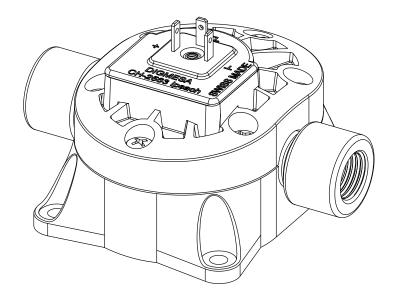
DATA SHEET





EPI PEEK chemistry Part number: 930-0201/CV01

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Version 02 EPI PEEK 930-0201/CV01 GB Page 1-4

General Description

The EPI flowmeter is specifically suitable for fluid flow rate measurement of highly viscose media such as syrup, oil or detergent concentrates. Thanks to its special design and the epicycloid wheels, the EPI flowmeter is highly precise and allows extremely accurate flow measurement with minimal pressure loss. **Specific applications:** Highly viscous media, high temperatures, high flow rates with low pressure loss and good chemical resistance.

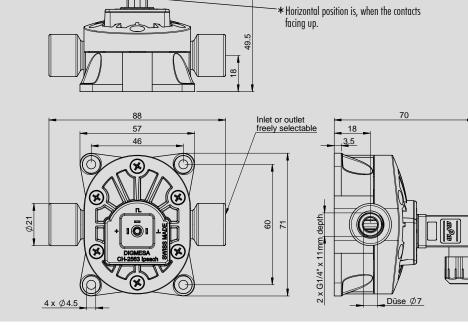
Approvals / Standards

EN55014-1:00+A1:01+A2:02, EN61000-6-3:01+A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(cons.ed 1.2), EN55014-2:97+A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)

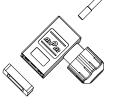


Material:		Technical data:	Technical data:		Electrical connection ratings:	
Housing:	PEEK 150 GL 30 natur	Flow rate:	0.06 - 16 l/min	Power supply:	+3.8 to $+24$ VDC	
Bearing pin:	Aluminium oxide (Al2 O3)	Continuous operation	: <500 rpm	Consumption:	<8 mA	
Nozzle:	Ø 7.0mm like housing	Measuring accuracy:	+/- 1.0%	Signal connection:	Open collector NPN	
O-ring:	FPM (Viton) EPDM on request PEEK	Repetition:	<+/- 0.25%	Signal voltage: 0 VDC GND (saturation <0.7 V		
		Temperature range:	-10° C to $+65^{\circ}$ C		(saturation $<$ 0.7 V)	
Turbine:		, ,	14°F to 149°F	Signal load:	max. 20 mA	
Magnets	NdFeB (Neodym) (not contact with the medium)	Pressure range:	10 bar at 20°C 145 psi /68°F	Leakage current:	max. 10 µA	
				Connections:	3Pin- AMP 2.8 x 0.8 mm	
Srew:	PT-screw (Phillips cross recessed)	Mounting position:	Horizontal *	zontal * Signal:	Square-wave output	
		Nozzle size:	Ø 7.0 mm approx. 5 - 8000 centistokes	Duty Cycle:	~ 50%	
		Viscosity range:		20.1 0,00		

Dimensions in mm:







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RESISTANCE

Special regulations which must be complied with by the flowmeter manufacturer apply to each country, e.g. CE, NSF, FDA and SK. The various media flowing through the flowmeter differ from application to application. You are advised to enquire with the medium manufacturer as to whether the entire installation and the flowmeter are resistant to the medium itself (see Material)!

ELECTRONIC

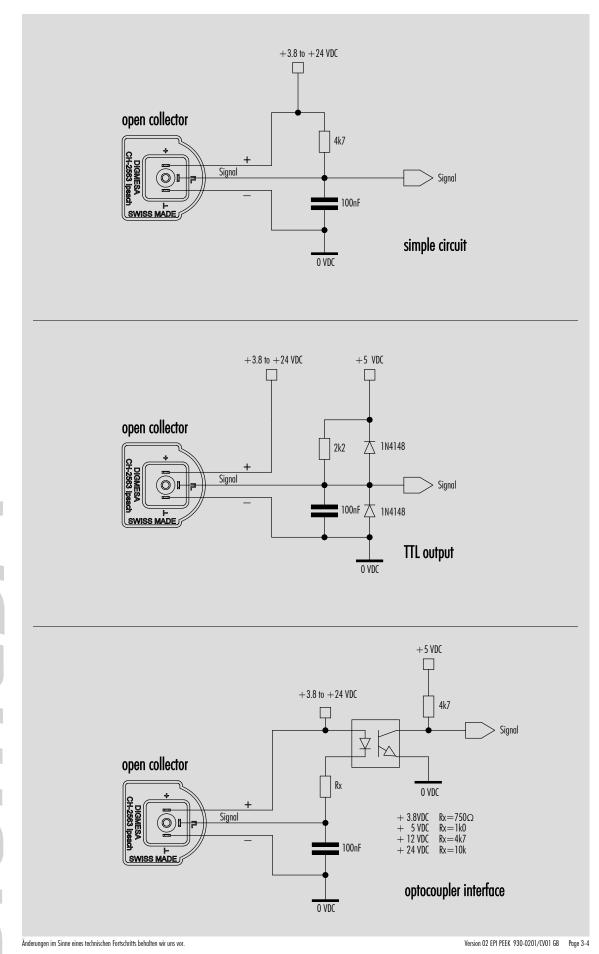
DIGMESA electronic circuitry is always designed for operation with DIGMESA flowmeters. Please note the following if connecting to other electronic circuitry:

• The flowmeter does not supply an output voltage but switches the signal terminal to 0 V ground (actuated) or leaves it open (non-actuated)

 \bullet There must be a pull-up resistor between power supply + and signal depending on electronic circuitry!

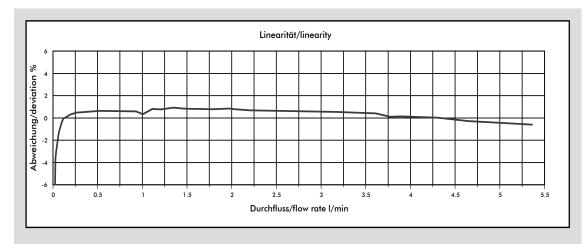
Version 02 EPI PEEK 930-0201/CV01 GB Page 2-4

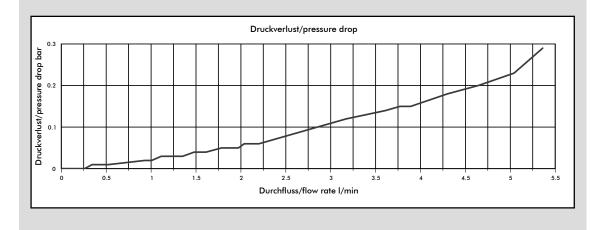
Interface Connection: Examples Open Collector



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Measurement Curve EPI Ø7.00mm





Medium for these linearity and pressure loss curves: Cola syrup (approx. 24 centistokes).

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 7.00 mm	462	2.1	0.06	5.35	0.29

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

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Version 02 EPI PEEK 930-0201/CV01 GB Page 4-4

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